**Lakshminarayanan**

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**OBJECTIVE**

Production shopfloor management professional with over 13+ years experience in large,fast-paced,multiline facilities.Proven Track record of achieving sustained improvements in production,quality,cost and delievery functions.

**WORK EXPERIENCE**

 **GLASSTECH Bahrain, Mar-2018 to present**

 **Production Supervisor & General foreman**

* Effectively lead ,coach and develop a large work team to accomplish operational objectives.
* Identify,diagnose and resolve operational,manufacturing and maintenance problems within deadliness.
* Plan work flow,manage multiple priorities and meet daily production targets while consistently reducing downtime.
* Develop new products and changes in processes to improve production accuracy.
* Setup Health and safety audit procedures and improve safety efficiencies.
* Competently utilize **Lean Manufacturing**,**Sixsigma**,**SPC** and related process improvement techniques to

ensure the most cost-effective manufacturing process.

* Establish and maintain acceptable quality levels for all assigned products.
* Control inventory and rawmaterial handling.
* Develop and execute production schedules based on business demands.
* Team member of working in New Product developments .
* Updating the documents of **ISO** and certification **IGCC** and **SGCC.**

 **BURHANI GLASS, dubai ,U.A.E**  **Dec 2013 to Sep 2017**

 ***Shift-incharge Production.***

* Effectively communicated, by means of meetings and brainstorming for every job to be executed.

To the operators and workers.

* Act as per the plan and considering the customer delievery schedule execute the process for Maximum utilization of machine,manpower and material to achieve the targets and outputs.
* **5s** co-ordinator for the shift.
* Review the **P.J.O**. and solve the queries along with the customer if any abnormality.
* Responsible for material availability.
* Coordinate with the maintenance department and the production team to solve machine

Related problems as per requirement

* Updating daywise report for each and every section production reports.
* Responsibity for the internal rejection take immediate action to reducing the rejections.
* Sustaining the **3C** on the shop floor .
* Responsible for the **output**, **OEE**,and **yield**.
* Preparing the prodution report and submit to manager on daily basis.
* Review the **NCR** raised by the customers and coordinate with the qc department to Solve their problems
* Handling more than 60 manpower in a shift.

Played a pivotal role in performing the operations of ;

* WINDO screen printing machine.
* Lisec glass cutting machine.
* Golive double edger and Bavelloni single edger polishing machine.
* Roller coating machine.
* North glass and Lisec lamination machine.
* PRO-E Magnum Tempering machine TAMGLASS & SOUTHTECH.
* DYNAMIKI Sand blasting machine.
* BLOKKLIN Heat Soak Testing machine.

**SAINT-GOBAIN GLASS INDIA LIMITED** (Automotive division) **Aug 2009- Nov 2013**

 ***Team member - Manufacturing and operations . Backlite screen printing***

* Daily Shift production planning according to internal customer schedule.
* Raw material planning for shift.
* Effective use of Manpower, Machine and materials following **FIFO**.
* Monitoring production output and yield.
* Customer **PPM** reduction through **QF2** rejection review and analysis with **CFT**member.
* Daily review meetings with co- departments about output, yield, availability machines.
* Month on month inventory stock closing and ensuring SAP and physical zero mismatch
* Customer **PPM** reduction through **QF2** rejection review and analysis with **CFT**member
* Updating the document of **TS16949:2009.**
* One of the team members in quality circle to improve process yield.
* Responsible for machine availability.(by reducing change over time and cycle time)
* Approach the problems with help of **7QC tools.**
* Conducting **PEP TALK** meeting in every shift to collect and communicate information.
* Internal customer orientation to avoid line stoppages.
* Responsible for Effective utilization of machine for good Output.(daily check sheet, like JH, cyclic machine checking and cyclic PM)

**SIGNIFICANT ACHIVEMENT**

* Awarded for OUTSTANDING ACHIEVEMENT AWARD for the year 2009-2010 for improving The line Yield from 60% to 90% in SGGI.
* Awarded for OUTSTANDING ACHIVEMENT AWARD for the year 2010-2011 for improving Cost reduction for silver paste in SGGI.
* Team member in the **WCM-YELLOW BELT PROJECT** for the line to arrest the SMALL SHORT STOPPAGES for **RELIABILITY** pillar for the year of 2011-2012 in SGGI.
* **5s** zone leader for the entire screen printing line in SGGI.
* One of the team member to improve the productivity turnover from 4 million to 7.8 million AED in **BGF.**
* Worked in iconic Projects ie: **MOTF Dubai**,**Riyadh Metro**,**Kuwait University** etc.

**EDUCATIONAL QUALIFICATION**

* **B-tech in Mechanical Engineering** from **IIE India**.
* **Diploma in Mechanical Engineering** .

**PERSONAL DETAILS**

 DATE OF BIRTH : 4.08.1988

 MARITAL STATUS : Married

 LANGUAGES KNOWN : English, Tamil,hindi,

 GENDER : Male

 NATIONALITY : Indian

 PARMANENT ADDRESS : 4, Jaihindpuram 1ST street, Madurai – 625011.

 PASSPORT.NO : V9087334

**DECLARATION**

I hereby declare that the above furnished particulars are true to the best of my knowledge.

 Place: Yours Truly

 Date :

 (**LAKSHMINARAYANAN.K)**