

ANANDASUBI

Contact No. **+919645180436 (whatsapp only)**

Email:**anandsubi50@gmail.com**

QA/QC INSPECTOR (WELDING/PIPING/STRUCTURAL/EQUIPMENT)

Professional Synopsis

- | A competent professional with **14years** of experience in the areas of construction.
- | Proven expertise in coordinating with client, consultants, subcontractors and construction workers.
- | Familiar with the codes ASME B31.1, B31.3 ASME section II, section V, Section IX, etc.
- | Excellent relationship management skills with the internal and the external clients across functional areas.

Career Highlights

- | Monitoring welder's performance and conducting visual inspections of welds and repairs of welds in accordance with company procedures and international codes of practice.
- | Familiarization of material inspection, dimensional check and documentation.
- | Checking, inspecting and testing incoming welding and construction materials to ensure they meet project specification requirement.
- | Welding inspection of various materials
- | Monitoring construction process from all aspects to ensure performance meets job quality and design requirements in accordance with Company procedures and international standards.
- | Identifying and reviewing Welding Procedure Specification (WPS) & PQR for jobs as per project specifications and verify Welders meet PQR requirements.
- | Undertaking verification of welding machines to ensure equipment meets job requirements specification and providing verification of electrode baking and holding temperature including control and issue.
- | Conducting fit up and dimension inspections as per Inspection and Test Plan (ITP) and to provide technical guidance for welding sequence and distortion control.
- | Monitoring of Welding and Weld Visual Inspection, NDT / Hardness Test, PMI Test etc. and document verification.
- | Conducting Padding, Anchor Bolting, pocket grouting and Surface grouting inspection of Equipment's like pumps.
- | Conducting all inspection activities of structural, static and rotating equipment's.
- | Monitoring of Hot Tapping activities during the time of fit-up, welding and also assembling process.
- | Structural inspection for overhead cranes.

Education & Certification

- | Diploma in Engineering (2004)
- | CSWIP 3.1 (Cert No-399252) passed on 20th June- 2009- valid upto 23rd Jan 2025.
- | ASNT LEVEL-II in UT, RT, MPI, DPT & RTFI.

EXPERIENCE DETAILS (Total 14 Years' experience- including Construction, shutdown and maintenance)

COMPANY : AHMED MANSOOR AL AALI(AMA) BAHRAIN

Job Title : QC PIPING/WELDING INSPECTOR

Owner : BAPCO BAHRAIN(shutdown)

Period of working : 22ND OCTOBER 2020- Till date

Responsibilities

- | Ensure Welding is as per approved Welding Procedure specification and Monitor Storage, handling and baking of Welding Consumable.
- | Carry out visual and dimensional checks of materials as per approved drawings.
- | Perform Fit-up and welding/Final, Bot torquing ,threading inspection as per ITP to ensure conformance to respective codes.
- | Witness for the final walk down, hydro and pneumatic tests.
- | Hydro-pneumatic-service test package preparation and review.
- | Handled all qc related documentation and inspection of piping,welding and equipments at units 1H2,2HDU,3SRU,4SRU,2TGTU,3CDU & LP BOILER#1 in BAPCO Plant.

COMPANY : NSH CORPORATION KUWAIT.

Job Title : QC PIPING/WELDING INSPECTOR

Contractor : FLUOR-DAEWOO-HYUNDAI(FDH- JV)

Client : KIPIC- NEW REFINARY PROJECT -ALZOUR.

Period of working : 18TH AUG 2019 TO 3RD DEC 2019

COMPANY : NSH CORPORATION KUWAIT.

Job Title : QC PIPING/WELDING INSPECTOR

Contractor : TECHNICAS REUNIDAS-SINOPEC-HANWA(TSH JV)

Client : KIPIC- NEW REFINARY PROJECT -ALZOUR.

Period of working : 18TH APRIL 2019 TO 16TH AUG 2019

COMPANY : NSH CORPORATION KUWAIT.

Job Title : QC PIPING/WELDING INSPECTOR

Contractor : JGC,GS,SK ENGINEERING(JGSK- JV)

Client : KNPC- CLEAN FUEL PROJECT MINA AL-AHMADI PLANT
BROWN FIELD AND GREENFIELD(MAA)

Period of working : 27TH MAY 2018 TO 15TH MARCH 2019

Responsibilities

- | Ensure Welding is as per approved Welding Procedure specification and Monitor Storage, handling and baking of Welding Consumable.
- | Carry out visual and dimensional checks of materials as per approved drawings.
- | Perform Fit-up and welding/Final, threading inspection as per ITP to ensure conformance to respective codes.
- | Witness for the final walk down, hydro and pneumatic tests.
- | Hydro-pneumatic-service test package preparation and review.

COMPANY : **AL MUKHAINI LLC.**

Job Title : QC PIPING/WELDING INSPECTOR

Contractor : **AL ANSARI LLC.**

Client : **MUSCAT MUNICIPALITY**

Period of working : **4th FEB 2017 – 6th JANUARY 2018**

Responsibilities

- | Review WPS & PQR and witness inspection for Welder qualification test (WQT)/Procedure Qualification.
- | Ensure Welding is as per approved Welding Procedure specification and Monitor Storage, handling and baking of Welding Consumable.
- | Carry out visual and dimensional checks of materials as per approved drawings.
- | Perform Fit-up and welding/Final, Insulation, cladding inspection as per ITP to ensure conformance to respective codes.
- | Witness for the hydro and pneumatic tests.
- | Reverse osmosis and sewerage treatment plant inspection.

COMPANY : **ASSOCIATED ENGINEERING SERVICES HYDERABAD Ltd.**

Job Title : QC WELDING INSPECTOR

Contractor : **AES HYDERABAD Ltd.**

Client : **ESSAR STEELS HAZIRA- GUJARATH**

Period of working : **14th October 2015 – 12Th December 2016**

Responsibilities

- | Familiarize with Approved Drawing, Governing Standards and specifications.
- | Conduct welder qualification tests.
- | Inspection of material at Project Material Receiving stores to confirm that the materials familiarize with the approved Quality and Inspection plan.
- | Ensure Welding is as per approved Welding Procedure specification and Monitor Storage, handling and baking of Welding Consumable.

- | Carry out visual and dimensional checks of materials as per approved drawings.
- | Perform Fit-up and welding/Final,threading inspection as per ITP to ensure conformance to respective codes.
- | Witness for the final walkdown, hydro and pneumatic tests.

COMPANY : **ABDUL MOHSEN AL MOUSA CONT. COMPANY Ltd.**

Job Title : QC MECHANICAL/WELDING INSPECTOR– POWER GENERATION UNIT

Contractor : **DRAGADOS & HABTOOR LEIGHTON (SUB CON.MGC ARABIA)**

Client : **WPF-MAADEN**

Project Name : **AL-BAITHAMAADEN ALUMINIUM MINING COMPANY**

Period of working : **4th October 2014 – 12th AUGUST 2015**

Responsibilities

- | Familiarize with Approved Drawing, Governing Standards and specifications.
- | Conduct welder qualification tests.
- | Ensure Welding is as per approved Welding Procedure specification and Monitor Storage, handling and baking of Welding Consumable.
- | Carry out visual and dimensional checks of materials as per approved drawings.
- | Perform Fit-up and welding/Final,threading inspection as per ITP to ensure conformance to respective codes.
- | Witness for the final walkdown, hydro and pneumatic tests.

COMPANY : **ABDUL MOHSEN AL MOUSA GENERAL CONT. COMPANY Ltd.**

Sub-Contractor : **NATIONAL CONTRACTING CO.LTD.**

Job Title : **QC WELDING INSPECTOR**

Contractor : **DOOSAN HEAVY INDUSTRIES AND CONSTRUCTION COMPANY Ltd.**

Client : **SAUDI ELECTRICITY COMPANY**

Project Name : **RABIGH POWER PLANT 2 PROJECT KSA**

Period of working : **26th DECEMBER 2012 – 15th JANUARY 2014**

Responsibilities

- | Familiarize with Approved Drawing, Governing Standards and specifications.
- | Conduct welder qualification tests.
- | Witnessing and monitoring of PQR.
- | Inspection of material at Project Material Receiving stores to confirm that the materials familiarize with the approved Quality and Inspection plan.
- | Received are as per the drawing, applicable code, material certificate, purchase order etc.

- | Patrol check on proper storage, baking and handling of the electrodes as per applicable specification and procedure.
- | Witnessing of inspection for FRP/GRP piping system.
- | Conduct fit-up and visual inspection of all piping and welding works from piping pre-fabrication to field installation.
- | Dimension controlling of the fabricated items, Preparation of NDT requests.
- | Preparing Hydro Test Packs, Witnessing to Hydro Tests.

COMPANY : ESSAM SAEEDAL GHAMDI COMPANY

Job Title :QC WELDING INSPECTOR

Client : SEPCO 3 CHINA & RABBIGH ELECTRICITY LTD.

Project Name : RABBIGHPOWER PLANT

Period of working : 8th MAY 2010 – 23rd NOVEMBER 2012

COMPANY: ASSOCIATED ENGINEERING SERVICES CO. LTD.

Job Title :QC WELDING INSPECTOR & SUPERVISOR

Client :ESSAR STEEL LTD. HAZIRA. GUJARAT.INDIA

Period of working: 26th JUNE 2009 – 23rd APRIL 2010

Responsibilities

- | Familiarize with Approved Drawing, Governing Standards and specifications.
- | Conduct welder qualification tests.
- | Inspection of material at Project Material Receiving stores to confirm that the materials familiarize with the approved Quality and Inspection plan.

COMPANY : RAYMOND SAUDI ARABIA LTD.

Job Title : WELDING INSPECTOR & SUPERVISOR

Client :SAMSUNG ENGINEERING & ABUDHABI GAS DEVELOPMENT CO. LTD.

Period of working : 20th NOVEMBER 2005 – 9th MARCH 2009

Responsibilities

- | The company is involving in the fabrication and erection of pipe lines.
- | Verification of mill certificates for the items procured against the code and purchase order.
- | Training and qualification of welders and welding operators.
- | Monitoring Hydro tests and Pneumatic testing.
- | Preparation of hydro test packs for pipe lines.

COMPUTER SKILLS

- Working knowledge of MS Office tools.

- Diploma in computer applications.

PERSONAL STRENGTHS

I have a comprehensive problem solving abilities, good verbal and written communication skills. My ability to deal with people diplomatically and willingness to learn every day makes me more capable to work with any group.

PERSONAL PROFILE

Address (India) : PANICHPARAMBATH (H), ULLIYERI (PO), KOYILANDY (VIA),KOZHIKODE (DT)
Date of Birth : 25/04/1984
Gender : MALE
Marital Status : MARRIED
Nationality : INDIAN
Passport Number : L 6610618
Passport Exp. Date : 27/04/2024
Languages known : ENGLISH, HINDI, ARABIC, MALAYALAM and TAMIL

REFERENCE (TO BE CONTACTED WITH CONSENT)

JASEEM AHAMMAD
QA/QC Manager
MGC ARABIA
AL-KHOBAR, KSA
Ph. + 966558262574
jaseem@mgcglobal.com

DECLARATION

I hereby declare that the information furnished above is true to the best of my knowledge and belief.

NAME : ANANDASUBI

Place : Bahrain

Date: 21/JAN/2021